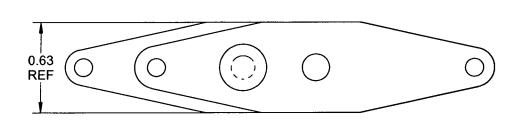
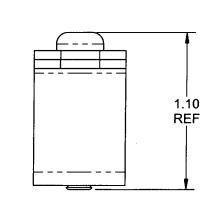
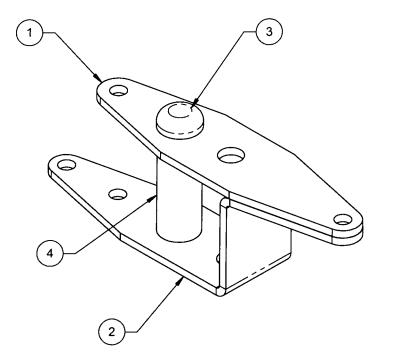
ITEM	QTY -041	P/N	DESCRIPTION
	Х	D4529-041	HORIZONTAL SWING ARM
1	1	D4529-1	HORIZONTAL SWING ARM, UPPER
2	1	D4529-3	HORIZONTAL SWING ARM, LOWER
3	1	MS20613-5C18	RIVET
4	1	NAS42DD552FC	SPACER



- 2.95 REF







D4529-041 HORIZONTAL SWING ARM

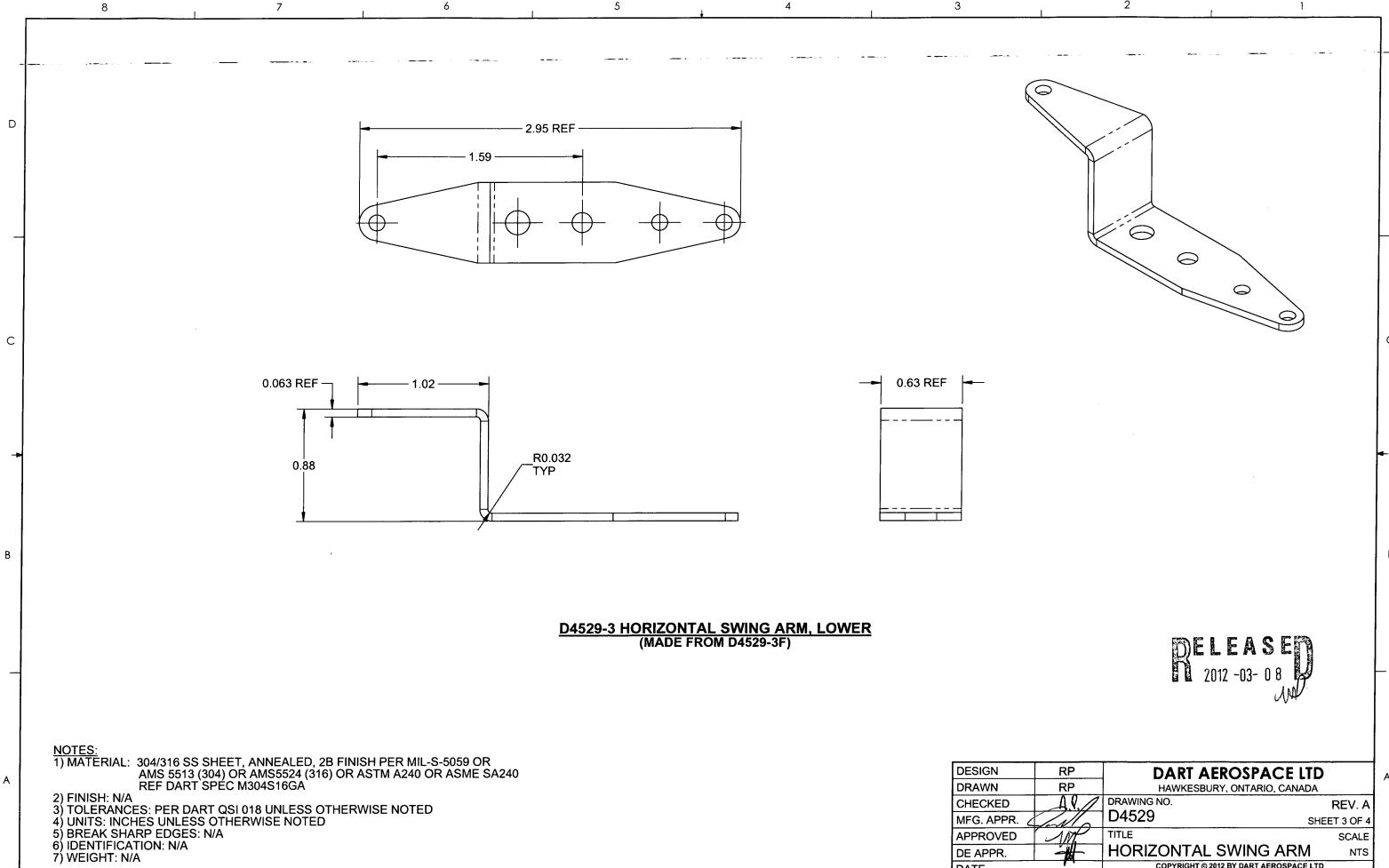
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
7) WEIGHT: 0.07 lbs

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Α	NEW IS	SUE RP 12.02.24			12.02.24	
REV.	DESCR	PTION		вү	DATE	
DESIGN	1	RP	DART AEROSPAC	E L	TD	
DRAWN RP		RP	HAWKESBURY, ONTARIO, CANADA			
CHECK	ED	A	DRAWING NO.		REV. A	
MFG. A	PPR	LA O	D4529		SHEET 1 OF 4	
APPRO	VED 1	W.	TITLE		SCALE	
DE APP	R.		HORIZONTAL SWING A	NRM	NTS	
DATE	12.0	2.24	COPYRIGHT © 2012 BY DART AERO THIS DOQUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON TH NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE.	E EXPRESS O ANY OTHE	CONDITION THAT IT IS	

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2.48 REF Ø0.125 Ø0.172 THRU – 2 PL THRU -- 0.063 REF GRAIN DIRECTION 0.63 25° REF 2 PL R0.15 \emptyset 0.188 **-** 0.500 -- 0.600 - THRU 2 PL -- 1.590 · - 2.19 REF **D4529-1 HORIZONTAL SWING ARM, UPPER** NOTES:
1) MATERIAL: 304/316 SS SHEET, ANNEALED, 2B FINISH PER MIL-S-5059 OR AMS 5513 (304) OR AMS5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DESIGN	RP	DART AEROSPACE LTI	D
DRAWN	RP_	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.52	DRAWING NO.	REV. A
MFG. APPR. \angle	-/1/	D4529 sı	HEET 2 OF 4
APPROVED	1 Min	TITLE	SCALE
DE APPR.	-#	HORIZONTAL SWING ARM	NTS
DATE 12.0	2.24	COPYRIGHT © 2012 BY DART AEROSPACE LT	INDITION THAT IT IS



2 3

DATE 12.02.24

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- 1.100 --- 0.500 --0.600 -0.92 0.062 REF REF R0.13 2 PL GRAIN DIRECTION 0.63 25° 2 PL **∠**Ø0.125 THRU 3 PL Ø0.156 THRU Ø0.188 THRU

D4529-3F HORIZONTAL SWING ARM, LOWER (FLAT PATTERN)



D

NOTES: 1) MATERIAL: 304/316 SS SHEET, ANNEALED, 2B FINISH PER MIL-S-5059 OR AMS 5513 (304) OR AMS5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DESIGN	RP	DART AEROSPACE LTD		
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA		
CHECKED	A.V		EV. A	
MFG. APPR.	della	D4529 SHEET	4 OF 4	
APPROVED	- W		SCALE	
DE APPR.		HORIZONTAL SWING ARM	NTS	
DATE 12.0	2.24	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		